

Instrumentation & Control Engineering Technology

Patti Helps - Co-op & Career Consultant, (519) 542-7751 Ext. 3202, patti@lambton.on.ca

Program Description

This program will provide graduates with the necessary training and technical foundation to become a skilled instrumentation & control technologist. Instruments and process control systems are used in the industry to measure and control variables such as pressure, flow, temperature, level, motion, force and chemical composition. Physical event detector, signal conditioning and transmitter, analyzer, controller and final control element such as control valve and electric motor are part of an automated control loop. The automation is applicable to the process industries including, petrochemical, pharmaceutical, and food processing as well as, controlling environmental conditions in a variety of industrial and commercial buildings. Students will acquire the technical skills of reading and designing piping and instrumentation diagrams, creating operator graphics and schematics, configuring and tuning of control loops, and performing instrument and control system documentation according to standards and codes. The hands-on laboratory component is designed to enable participants to install, configure, calibrate, troubleshoot, and maintain instruments (pneumatic, analog, digital) and control systems in a variety of replicated industrial settings.

Co-op Schedule

FALL	WINTER	SUMMER	FALL	WINTER	SUMMER	FALL	WINTER	SUMMER	FALL
Academic	Academic	Summer	Academic	Academic	CO-OP	CO-OP	Academic	CO-OP	Academic
Term 1	Term 2	Vacation	Term 3	Term 4	TERM 1	TERM 2	Term 5	TERM 3	Term 6

Courses

ACADEMIC TERM 1	ACADEMIC TERM 2	ACADEMIC TERM 3		
INTRODUCTORY APPLIED CHEMISTRY	INTRODUCTION TO SUSTAINABLE	INTRODUCTION TO INDUSTRIAL CHEMICAL		
	DEVELOPMENT	Processes		
ELECTRIC CIRCUITS I	ELECTRIC CIRCUITS II	INTRODUCTION TO BUSINESS		
Fundamentals of Instrumentation I	Fundamentals of Instrumentation II	PROCESS INSTRUMENTATION I		
MATHEMATICS I	Mathematics II	MATHEMATICS III		
COMMUNICATION FOR TECHNOLOGY I	COMMUNICATIONS FOR TECHNOLOGY II	ELECTRONIC DEVICES AND CIRCUITS I		
COLLEGE ORIENTATION	Physics I	DIGITAL LOGIC		
		JOB SEARCH AND SUCCESS		
	RM- Between Academic Terms 4 8	& 5 AND 5 & 6		
CO-OP TEL	RM- Between Academic Terms 4 8 ACADEMIC TERM 5			
		& 5 AND 5 & 6		
ACADEMIC TERM 4	ACADEMIC TERM 5	ACADEMIC TERM 6		
ACADEMIC TERM 4	ACADEMIC TERM 5	ACADEMIC TERM 6		
ACADEMIC TERM 4 PROCESS STREAM ANALYSIS PROCESS INSTRUMENTATION II INTRODUCTION TO AUTOCAD FOR	ACADEMIC TERM 5 CHEMISTRY ENG. CALCULATIONS & OPERATIONS I	ACADEMIC TERM 6 Advanced Process Control		
ACADEMIC TERM 4 PROCESS STREAM ANALYSIS PROCESS INSTRUMENTATION II	ACADEMIC TERM 5 CHEMISTRY ENG. CALCULATIONS & OPERATIONS I PROCESS CONTROL SYSTEMS	ACADEMIC TERM 6 Advanced Process Control Introduction to Robotics		
ACADEMIC TERM 4 PROCESS STREAM ANALYSIS PROCESS INSTRUMENTATION II INTRODUCTION TO AUTOCAD FOR INSTRUMENTATION AND CONTROL	ACADEMIC TERM 5 CHEMISTRY ENG. CALCULATIONS & OPERATIONS I PROCESS CONTROL SYSTEMS PROCESS ANALYZER SYSTEMS	ACADEMIC TERM 6 Advanced Process Control Introduction to Robotics Electrical Systems and Control II Process Control/Systems		

Student Capabilities The list below indicates capabilities that students from the *Instrumentation and Control Engineering Technology* program (ICET) should possess.

CAPABILITIES END OF AC	CAPABILITIES END OF ACADEMIC TERM				
	4	5	GRAD		
Calibrate process instruments to required specifications in accordance with the					
recommended procedures and manufacturers directives.			\checkmark		
Familiar with basic business and sustainability principles	\checkmark		\checkmark		
Calibrate and configure control valves and actuators for a specified application.			\checkmark		
Write technical reports based on the collection and study of technical data.			\checkmark		
To apply various analytical process variables.			\checkmark		
To develop and interpret calibration curves for instrumentation equipment.			\checkmark		
Able to select appropriate transmitters to measure pressure, temperature, levels,					
and flows.	√		✓		
To analyze and construct simple AC and DC circuits.	\checkmark		\checkmark		
Use test equipment such as DC and AC meters and oscilloscope.	\checkmark		\checkmark		
To use AutoCAD on microcomputers to prepare Instrumentation and					
Mechanical drawings.	✓		✓		
Able to Solve problems using spreadsheets.			\checkmark		
Skilled at writing computer programs in C language.			✓		
Proficient at breadboard and test power-supplies, amplifiers, oscillators, etc., using					
iodes, bipolar transistors, field-effect transistors, and/or integrated circuits.			V		
Can Knowledgeably discuss digital techniques and logic circuits for control					
applications.	√		✓		
Ability to perform single-phase and three-phase power and torque calculations involving AC and DC motors/generators, and power transformers.					
			√		

CAPABILITIES END OF A		
Knowledge of principles of operation and control, using protective relays and PLC of	4 5	GRAD
various types of rotating electrical machines.	✓	 ✓
Knowledge of size orifice plates for low metering.		
Calculate line pressure-drop through fluid-flow systems.	V	•
Size basic process equipment such as pumps and shell-and-tube exchangers.	▼	✓
	✓	✓ ✓
Describe the fundamental principles of chromatography, spectrophotometry, pH and various other chemical analyzers.	✓	 ✓
Analyze simple control-loop behaviour.	✓	 ✓
Select appropriate tuning techniques to optimally tune 3-mode process controllers.	√	 ✓
Basic understanding of the principles behind multiple loop control such as cascade and ratio control.	~	∕ √
Perform process identifications and analyze simple control loop behavior.	√	 ✓
Trouble-shoot on-line analyzer sampling-systems for both gas and liquid streams.	✓	< ✓
Select, program and apply PLC to appropriate applications.	✓	 ✓
Apply statistical techniques to achieve quality control.	√	 ✓
Implement feed forward-feedback control schemes using various distributed control systems.	~	∕ √
Program robot arms and interface with a variety of industrial automation types of sensors, including vision systems.	~	 ✓
Interpret industrial power feed system diagrams, and have knowledge of the purpose of components in 3-phase electrical systems.	~	 ✓
Program a microcomputer-based chromatographic analyzer system.	√	∕ √
Calculating scaling-factors for multi-variable control systems.	✓	∕ √
Configure multiple-loop control strategies for DeltaV, Experion, and Foxboro IA distributed-control systems.	✓	< ✓
Apply feed forward-control, taking into account dynamic lead/lag compensation, to	✓	 ✓
various operations including: distillation, reactors, fired-heaters etc. Analyze, configure, and troubleshoot common industrial networks.		